

Watson-Marlow 530 Chemical Metering System

Part 1 - General

1.01 Description

- A. Chemical metering pump system shall be a complete turnkey system inclusive of all necessary fluid handling and ancillary components to ensure the reliable metering of chemical into a treatment process.
- B. The key components of this system are as follows:
 - 1. Peristaltic Chemical Metering Pump
 - 2. Calibration Column
 - 3. Pressure Relief Valve
 - 4. Discharge Pressure Gauge with Diaphragm Seal
 - 5. Fabricated HDPE Shelf with pre-piped Back Panel in one of following configurations, simplex, duplex-duty/standby, duplex-dual discharge, triplex or quadplex.

1.02 Quality Assurance

- A. Chemical Metering System (skid) must be manufactured by the chemical metering pump manufacturer and must provide pumps and accessories as a complete turnkey system. Skids manufactured by third parties such as separate skid fabricators, pump distributors or pump representatives are not acceptable.
- B. This specification is the basis for design of peristaltic metering pumps. All pumps, whether named as an acceptable supplier or submitted as an equal must, at a minimum, meet the following critical design requirements.
 - 1. Maximum two compressing rollers for two compressions per revolution.
 - 2. Tube wall thickness of 2.4 mm and material specified.
 - 3. Large diameter spring-loaded roller set for 2.4mm wall thickness tubing.
 - 4. Max base drive speed of 220 RPM for 2.4mm wall thickness tubing.
 - 5. Track geometry of no less than 180 degrees and rotor geometry with rollers 180 degrees apart.
 - 6. For quality purposes, pump tubing must be manufactured by the pump manufacturer themselves. Pumps utilizing third party tubing not manufactured by the pump manufacturer is not acceptable.
 - 7. For chemical compatibility with a broad spectrum of chemicals, the pump housing shall have powder coating.
 - 8. Pumps to be manufacturer's standard product. Manufacturer of tubing pumps must have at least 20 operating installations in domestic water or wastewater treatment plants located in the United States over a period of at least seven years in the same service and size as specified.
 - 9. Drive and pumpheads shall be 24 hr continuous duty rated and have a five-year manufacturer's warranty from date of shipment.
 - 10. Pumps must be manufactured under ISO 9001-2015.
 - 11. Pumps shall meet all applicable CE and C ETL US standards per UL61010-1:2010 and the tubing must be NSF61 approved for the chemicals being pumped.
 - 12. Pumps shall be 100 % integral in design with the pumphead, motor, controls, and pump case being manufactured by the pump manufacturer themselves. All controls, motors, and gear reduction shall be housed in a single chemically resistant pump case. Pumps that require separate base plates, external gear

reducers and /or gear motors, and separate controls– even if mounted on a base plate and pre-wired to the motor- are not acceptable.

1.03 Submittals

A. Submit the following:

1. Certified shop drawings.
2. Characteristic performance curve showing flow rate as a function of RPM and pressure.
3. Chemical Metering System Arrangement & Installation drawings.
4. Operating, maintenance, programming, and wiring instructions for all equipment

1.04 Delivery, Storage, & Handling

A. Shipping

1. Ship the Chemical Metering System completely assembled and ready for installation. Ship tubing separately for field installation and process line connection by contractor.
2. Pack all additional spare parts in containers bearing labels clearly designating contents and pieces of equipment for which intended.
3. Deliver spare parts at the same time as pertaining equipment. Deliver to Owner after completion of work.

B. Receiving

1. Contractor to inspect and inventory items upon delivery to site.
2. Contractor to store and safeguard equipment, material, instructions, and spare parts in accordance with manufacturer's written instructions.

Part 2 – Chemical Metering System Design

2.01 Manufacturers

A. Watson-Marlow, Inc.

2.02 Chemical Metering System Configuration

A. ***(Engineer to specify either Simplex, Duplex-Duty/Standby, Duplex- Dual Discharge, Triplex or Quadplex) ***

2.03 Chemical Metering System Components

A. Peristaltic Chemical Metering Pump

1. Pumps shall be positive displacement peristaltic type complete with spring-loaded pumphead, self-contained variable speed drive, and flexible extruded tube as specified.
2. Peristaltic pumping action is created by the compression of the flexible tube between the pumphead rollers and track, induced forward fluid displacement within the tube by the rotation of the pump rotor, and subsequent vacuum-creating restitution of the tube.
3. Pumps shall be dry self-priming, capable of being run dry without damaging effects to pump or tube and shall have a maximum suction lift capability of up to 30' vertical water column. Maximum pressure rating: ***(Engineer to specify REL- 30psi, REM – 60 psi, REH – 100 psi)**
4. Pump shall not use check valves or diaphragms and shall not require dynamic seals in contact with the pumped fluid. Process fluid shall be contained within pump tubing and shall not directly contact any rotary or metallic components.

5. Flow shall be in the direction of the rotor rotation, which can be reversed and shall be proportional to rotor speed.
6. Pump Process Schedule

Quantity of Chemical Metering Systems	*(Engineer to specify)*			
Chemical Metering System Configuration	*(Engineer to specify either Simplex, Duplex-Duty/Standby, Duplex- Dual Discharge, Triplex or Quadplex) *			
Tag Number(s)	*(Engineer to specify)*			
Fluid Viscosity Specific Gravity Fluid Temperature	*(Engineer to specify)*			
Tubing Material	Marprene *(Alternate material available upon request)*			
Max – Min Capacity (GPH)	*(Engineer to specify)*			
Max Pump RPM for Application	*(Engineer to specify)			
Tubing ID *(Engineer to specify)*	3.2mm (REL Element)	3.2mm (REL & REM Element)	6.4mm (REL & REM Element)	9.6mm (REL Element)
Displacement /Revolution (Gallons)	0.0005	0.0004	0.0018	0.0040
Min Flow Rate (GPH)	0.0032	0.0027	0.0106	0.0238
Max Flow Rate (GPH)	7.13	5.86	23.80	52.30
Max Discharge Pressure (PSI)	100	REL – 30 REM- 60	REL – 30 REM- 60	30
Suction Head	*(Engineer to specify)*			
Power (VAC, Frequency, Phase)	115VAC, 60 Hz, 1 Phase			

7. Pump Construction
 - a. Pumphead

- 1) Pumphead shall consist of a fixed track, a hinged guard door, and spring-loaded roller rotor assembly. Pump tubing shall be in contact with the inside diameter of the track through an angle of 180 degrees. At all times, one roller shall be fully engaged with the tubing providing complete compression and preventing back flow or siphoning. Tube occlusion and spring tension shall be factory set to accommodate 2.4mm wall thickness tubing and shall not require adjustment.
- 2) Pumphead guard shall be transparent for the purpose of viewing direction of rotation. When closed, the pump head guard shall seal against the pump track for leak containment and controlled waste through the pump head waste port in the event of a tube failure. For operator and environmental safety, pumps in which the direction of rotation cannot be visually verified and/or do not have a controlled waste port are not acceptable.
 - a) Pumphead Assembly

- i. Pump Track Geometry must have a minimum 96.6mm swept diameter through a minimum track angle of 180 degrees.
- ii. Provide high corrosion/impact materials as specified.
 - 1. Track Construction: polyphenylene sulfide (PPS)
 - 2. Guard Construction: hinged impact-resistant polycarbonate breakaway guard, tool unlockable for operator safety.
 - 3. Rotor Construction: polyphenylene sulfide (PPS)

b) Rotor Assembly

- i. Provide rotor assembly that ensures gradual tube occlusion and compensates for tube tolerance.
 - 1. Twin spring-loaded roller arms located 180 degrees apart, each fitted with stainless steel helical springs and compressing roller for occlusion of the tube twice per rotor revolution.
 - a. Compressing Rollers: 316SS with low friction stainless steel bearings and PTFE seals, minimum diameter of 18mm
 - 2. Provide non-compressing guide rollers constructed of corrosion resistant Nylatron.
- ii. Clutch: Equip rotor with a central handgrip hub and manually activated clutch to disengage the rotor from the drive for manual rotor rotation during tube loading. Clutch shall automatically reengage rotor to gearbox upon one complete revolution.
- iii. Mounting: To prevent slip, the rotor assembly shall be axially secured to the dogged output shaft of the gearmotor via a slotted collet and central retaining screw.
- iv. Pumpheads requiring disassembly or special tools for tube changing are not acceptable.

b. Tubing

- 1. Pump shall be supplied with a LoadSure tubing element with molded fittings, which shall be self-locating when fitted into the pumphead. Tube element shall be in contact with the inside diameter of the track (housing) through an angle of 180 degrees and be held in place on the suction and discharge by the element fittings. The tubing shall be replaceable without the use of tools and with no disassembly of the pumphead. To achieve maximum service life, pump heads with a track angle of less than 180 degrees and/or without tube elements are not acceptable.

2. Tubing must be replaceable with the rotor in the stopped position. For operator safety, pumps that require the rotor to be rotating and/or requiring special pulling tools are not acceptable.
3. Tubing must meet NSF61 for the chemical being pumped.
4. For quality purposes, pump tubing must be manufactured by the pump manufacturer themselves. Pumps utilizing third party tubing not manufactured by the pump manufacturer is not acceptable.
5. LoadSure Element shall be constructed with Marprene tubing with male PVDF Quick Release Connectors.
6. Supply One (1) tube element of the specified size per pump.
7. Supply Two (2) one-meter long flexible reinforced PVC hoses for connection of pump to suction and discharge process lines. Flexible hose shall have a PVDF female Quick Release fitting for connection to the LoadSure Element and male Quick Release fitting for connection to NPT adaptor with built in shut off valve for ease of maintenance and connection to process lines.
8. Supply Two (2) Quick Release to ½" NPT Adaptors.

c. Drive

1. Rating: Continuous 24 hour operation, 40° C ambient.
2. Supply: 110-120V 50/60 Hz and 220-240V 50/60 Hz, 1-Phase field switchable. Supply nine-foot length mains power cord with standard 115V three-prong plug.
3. Max drive power consumption: 135VA.
4. Enclosure: NEMA 4X
5. Housing: Pressure cast aluminum with Alocrom pre-treatment and exterior grade corrosion resistant polyester powder coat. By nature of the environmental conditions, unpainted housings, including 316SS are not acceptable.
6. Drive motor- brushless DC motor with integral gearbox and tachometer feedback.
 - a. Speed Control Range of 2200:1 from 0.1 to 220 rpm +/- 0.1 rpm throughout the range.
 - b. Closed loop microprocessor-controlled drive with pulse width modulation at speeds above 50 rpm and synchronous mode with magnetic field rotation control below 50 rpm.
7. Leak Detector: Pump manufacturer shall supply optical-type leak sensor mounted to the drain port of the pump head for leak detection and pump shut down in the event of a tubing failure.
8. Mounting: Drive shall be self-supporting and shall not require anchoring.

d. Manual Interface & Control

For Applications requiring Analog Process Control Engineer to specify per below:

1. Pumps must meet the following minimum requirements for operator interface functionality. Pumps not meeting this minimum functionality will not be accepted.

- a. Display: Backlit graphical TFT Display capable of up to 8 lines of text with up to 26 characters per line to display flow rate and programming instructions. Display shall also provide visual indication of running status via screen color: Grey = Running, White = Stopped and Red = Warning.
 - b. Keypad: Keypad for start, stop, speed increment, speed decrement, forward/reverse direction, rapid prime, and programming.
 - c. Flow units: Programmable in following units: $\mu\text{l}/\text{min}$, ml/min , ml/hr , l/min , l/hr , l/day , $\text{gallons}/\text{hr}$, $\text{gallons}/\text{day}$, g/min , kg/hr , or lb/day .
 - d. Security: Programmable keypad lock and PIN security for optional lockout of all keys except emergency start/stop.
 - e. Auto Restart: feature to resume pump status in the event of power outage interruption.
 - f. Multilingual menu: include programming menus in eleven languages, including at a minimum English, Spanish, and French.
 - g. Programmable “Maximum Speed” to allow operator to set the maximum speed of the pump within 0.1-220 rpm.
2. Supply auto control features to meet the following minimum functionality requirements. Pumps not meeting this minimum functionality will not be accepted.
- a. Remote Control Inputs
 - 1. Speed Control:
 - a. Primary Analog 4-20mA or 0-10VDC speed input, with input signal trim able and speed scalable over any part of the drive speed range.
 - b. Provisions for alternative remote accessory potentiometer (if supplied by others)
 - 2. Start/Stop Control: via 5V TTL, 24V industrial logic, dry contact, or powered 110VAC contact as required per the process and instrumentation drawings- Configurable command sense allowing open to equal run or open to equal stopped.
 - 3. Forward/Reverse Control: via 5V TTL, 24V industrial logic, dry contact, or powered 110VAC contact as required per the process and instrumentation drawings.
 - 4. Auto/Man Mode Control: via 5V TTL, 24V industrial logic, dry contact, or powered 110VAC contact as required per the process and instrumentation drawings.
 - 5. Leak Detector Run/Stop Control: via optical style leak detector.
 - b. Status Outputs

1. Four relay contacts rated for 30 VDC with a maximum load of 30W, NO or NC or four relay contacts rated for 130VAC as required by the process and instrumentation drawings software configurable to indicate the following:
 - a. Running/Stopped status
 - b. Forward/Reverse status
 - c. Auto/Manual status
 - d. General Alarm status
 - e. Leak Detected status
2. Speed output –
 - a. Analog 4-20mA or 0-10 VDC
- c. Termination: supply screw down terminals suitable for up to 18 AWG field wire and accessible through four glanded cable entry points on the pump

For Applications requiring Profibus Process Control Engineer to specify per below:

1. Pumps must meet the following minimum requirements for operator interface functionality. Pumps not meeting this minimum functionality will not be accepted.
 - a. Display: Backlit graphical TFT Display capable of up to 8 lines of text with up to 26 characters per line to display flow rate and programming instructions. Display shall also provide visual indication of running status via screen color: Grey = Running, White = Stopped and Red = Warning.
 - b. Keypad: Keypad for start, stop, speed increment, speed decrement, forward/reverse direction, rapid prime, and programming.
 - c. Flow units: Programmable in following units: $\mu\text{l}/\text{min}$, ml/min, ml/hr, l/min, l/hr, l/day, gallons/hr, gallons/day, g/min, kg/hr, or lb/day.
 - d. Security: Programmable keypad lock and PIN security for optional lockout of all keys except emergency start/stop.
 - e. Auto Restart: feature to resume pump status in the event of power outage interruption.
 - f. Multilingual menu: include programming menus in eleven languages, including at a minimum English, Spanish, and French.
 - g. Programmable “Maximum Speed” to allow operator to set the maximum speed of the pump within 0.1-220 rpm.
2. Pumps must be capable of two-way digital communication over a PROFIBUS DP network with bus communication speeds from 9.6 to 12,000 kbits/s and meet the following minimum functionality requirements. All control signal features must be located internally to the pump. Pumps not meeting this minimum functionality or that require additional external control boxes with gateways are not acceptable.
 - a. Control Inputs

- i. Speed Control, Start/Stop, Direction of Rotation and Flow Calibration all configurable via digital command.
 - ii. Leak Detector Run/Stop Control: via optical style leak detector.
- b. Control Feedback
 - i. Measured Speed, Running Status, PROFIBUS Control Enabled status, Leak Detected Status, and Current Calibration Information being utilized by the pump.
- c. Extended Diagnostic Feedback
 - i. Continuous monitoring and feedback of the following:
 - 1. General Error
 - 2. Motor Stalled
 - 3. Over Current
 - 4. Under Voltage
 - 5. Over Voltage
 - 6. Overload
 - 7. Over Temperature
 - 8. Speed Error
 - 9. Signal Out of Range
 - 10. Over Signal
 - 11. Tacho Fault
 - 12. Leak Detect

For Applications requiring Ethernet Control, Engineer to specify per below:

1. Pumps must meet the following minimum requirements for operator interface functionality. Pumps not meeting this minimum functionality will not be accepted.
 - a. Display: Backlit graphical TFT Display capable of up to 8 lines of text with up to 26 characters per line to display flow rate and programming instructions. Display shall also provide visual indication of running status via screen color: Grey = Running, White = Stopped and Red = Warning.
 - b. Keypad: Keypad for start, stop, speed increment, speed decrement, forward/reverse direction, rapid prime, and programming.
 - c. Flow units: Programmable in following units: $\mu\text{l}/\text{min}$, ml/min , ml/hr , l/min , l/hr , l/day , $\text{gallons}/\text{hr}$, $\text{gallons}/\text{day}$, g/min , kg/hr , or lb/day .
 - d. Security: Programmable keypad lock and PIN security for optional lockout of all keys except emergency stop.
 - e. Auto Restart: feature to resume pump status in the event of power outage interruption.
 - f. Multilingual menu: include programming menus in eleven languages, including at a minimum English, Spanish, and French.
 - g. Programmable “Maximum Speed” to allow operator to set the maximum speed of the pump within 0.1-265 rpm.

2. Pumps must be capable of two-way digital communication over an Ethernet/IP network with baud rate of 10/100 mbps full/half duplex operation and meet the following minimum functionality requirements. All control signal features must be located internally to the pump. Pumps not meeting this minimum functionality or that require additional external control boxes with gateways are not acceptable.

- a. Control Inputs

1. Speed Control, Start/Stop, Direction of Rotation and Flow Calibration all configurable via digital command.
2. Leak Detector Run/Stop Control: via optical style leak detector.
3. Remote Pressure/Flow Sensor: via analog 4-20 mA signal

- b. Control Feedback

1. Measured Speed, Running Status, Ethernet Control Enabled status, Leak Detected Status, Flow Totalizer, Remote Pressure, Remote Flow and Current Calibration Information being utilized by the pump.

- c. Extended Diagnostic Feedback

1. Continuous monitoring and feedback of the following:

- a) General Error
- b) Motor Stalled
- c) Over Current
- d) Under Voltage
- e) Over Voltage
- f) Overload
- g) Over Temperature
- h) Speed Error
- i) Signal Out of Range
- j) Over Signal
- k) Tacho Fault
- l) Leak Detect

- e. Spares

1. Supply four spare tube elements of the specified size per pump.
2. Supply one spare pumphead assembly and rotor.
 - **For regular preventative maintenance and normal corrective maintenance, only tube elements need be stocked and are supplied with the pump in sufficient quantity for this purpose. For additional corrective maintenance, it is advisable to have a spare pumphead stocked.)**

- B. Calibration Columns

1. Supply Calibration Column made of clear PVC or Acrylic cylinder materials, capped both ends with ¾" thick PVC flanges with appropriately sized NPT threaded ports both top and bottom. Graduation markings shall be in fractions of gallons or milliliters in proportion to the size of the column.
2. Column shall be sized to allow a minimum 30-second draw down at maximum pump speed.

- C. Pressure Relief Valve

1. Supply Pressure Relief Valve with PVC Body and PTFE/EPDM Diaphragm.
2. Relief Pressure should be adjustable from 10-150 psi.

3. Connections should be ½” Female NPT (Socket Weld Connection also available, Engineer to Specify)
- D. Discharge Gauge with Diaphragm Seal
1. Discharge Pressure Gauge shall have a 2.5” dial, stainless steel tube and socket with a pressure range of 0-160 psig.
 2. Discharge Gauge shall be assembled to a Diaphragm Seal with a Teflon Diaphragm and ½” NPT PVC process connection.
- E. Fabricated HDPE Shelf with Back Panel
1. HDPE Shelf with Back Panel shall be fabricated out ½” HDPE sheet stock. The Shelf and Back Panel shall be fusion welded together maintaining a 1” containment lip completely around the surface in which the pump sits. Metallic Shelves & Back Panels including those that are painted or coated are not acceptable.
 2. All necessary piping to incorporate the above equipment into a single turnkey chemical metering system will be secured to the Shelf and Back Panel.
 3. Polypropylene Shelf & Back Panel shall be designed to be either free standing or wall mounted.
 4. Mounting Hardware & Installation to be supplied by the Contractor.

Part 3 – Execution

3.01 Installation (By Contractor)

- A. Contractor shall install items in accordance with manufacturer's printed instructions and as indicated and specified.
- B. Contractor to connect suction, discharge, vent and drain connections as required.
- C. Contractor shall supply shielded signal wiring for wiring of the required remote input and output to the connectors.